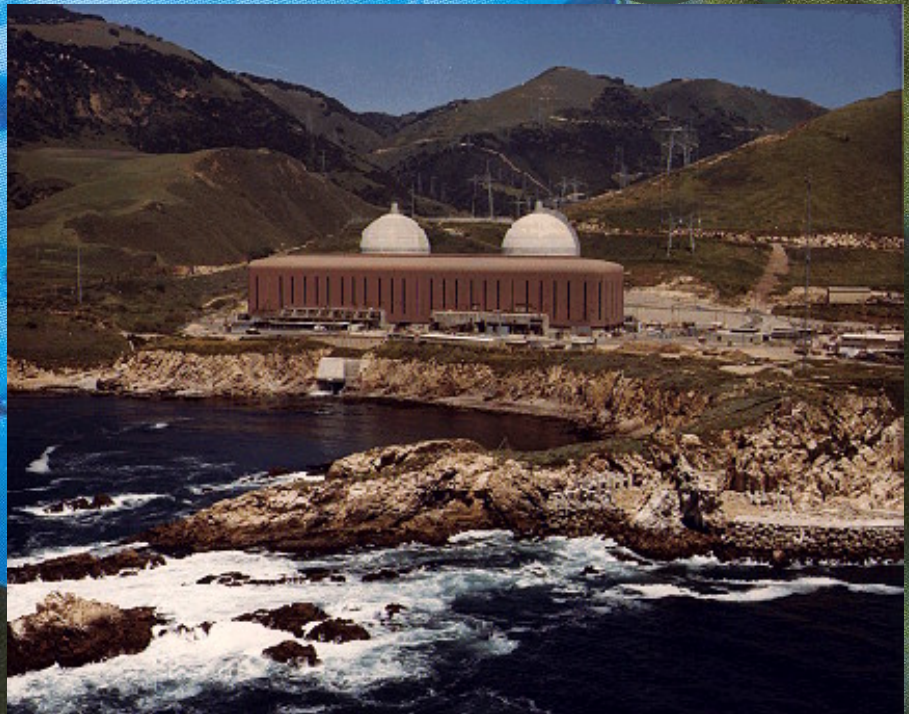




NuclEnergy

# Nuclear Energy



# Prevalence of Nuclear Fission Energy

Einstein: equivalence mass = energy  **$E = Mc^2$**

$$M(^{235}\text{U}) = 47 \text{ mg} \xrightarrow[\text{fission}]{\Delta M = M \times 10^{-3}} \Delta E = 47 \mu\text{g} \cdot c^2 \approx 4 \cdot 10^9 \text{ J}$$

$$M(\text{TNT}) = 1 \text{ t} \xrightarrow[\text{combustion}]{\Delta M = M} \Delta E \approx 4 \cdot 10^9 \text{ J}$$

1 GWe  $\rightarrow$  800,000 inhabitants

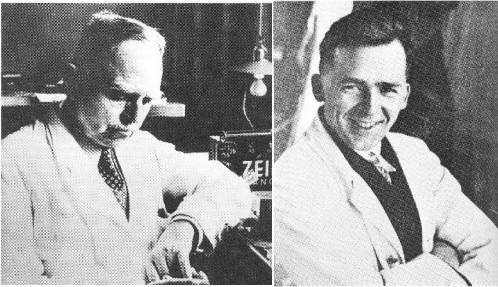
US: 18% of electric power generated by (103) nuclear plants

Average world wide: 17%

France: 80 %

Highly politically founded nuclear power preferences

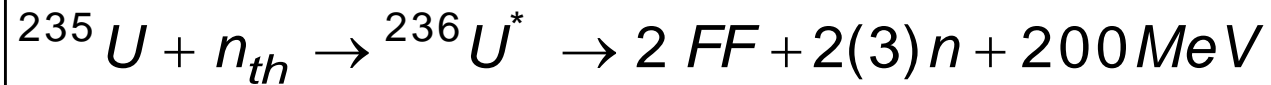
- Coal/oil producing countries (USA, UK, Germany, ..) anti-nuclear
- Countries without coal/oil resources (France, Japan, India,..) pro-nuclear



# n-Induced Nuclear Fission

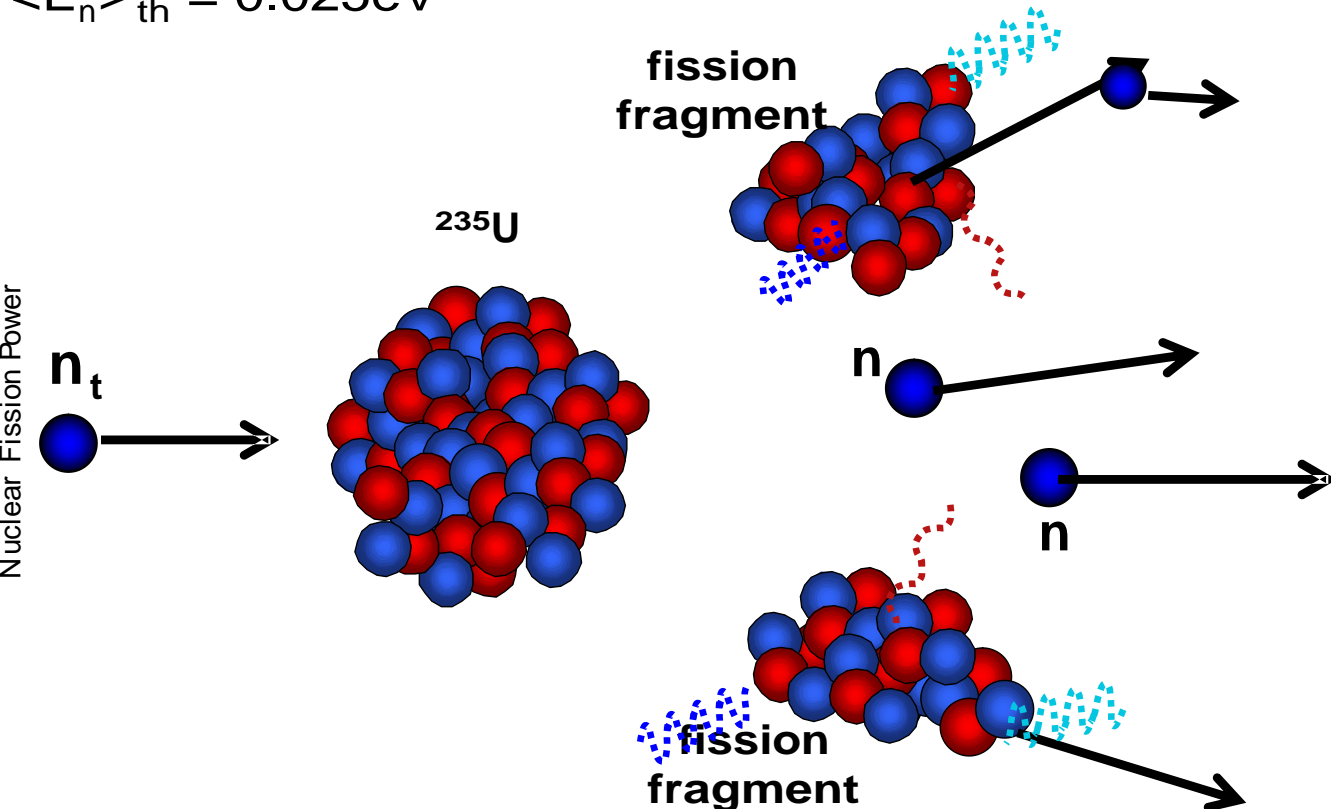
1938: Otto Hahn  
Fritz Straßmann  
Lise Meitner, Otto Frisch

converts 0.1% of the mass into energy  
 $1\text{g } ^{235}\text{U/day} = 1\text{MW}$   
 $10^8 \times$  chemical energies



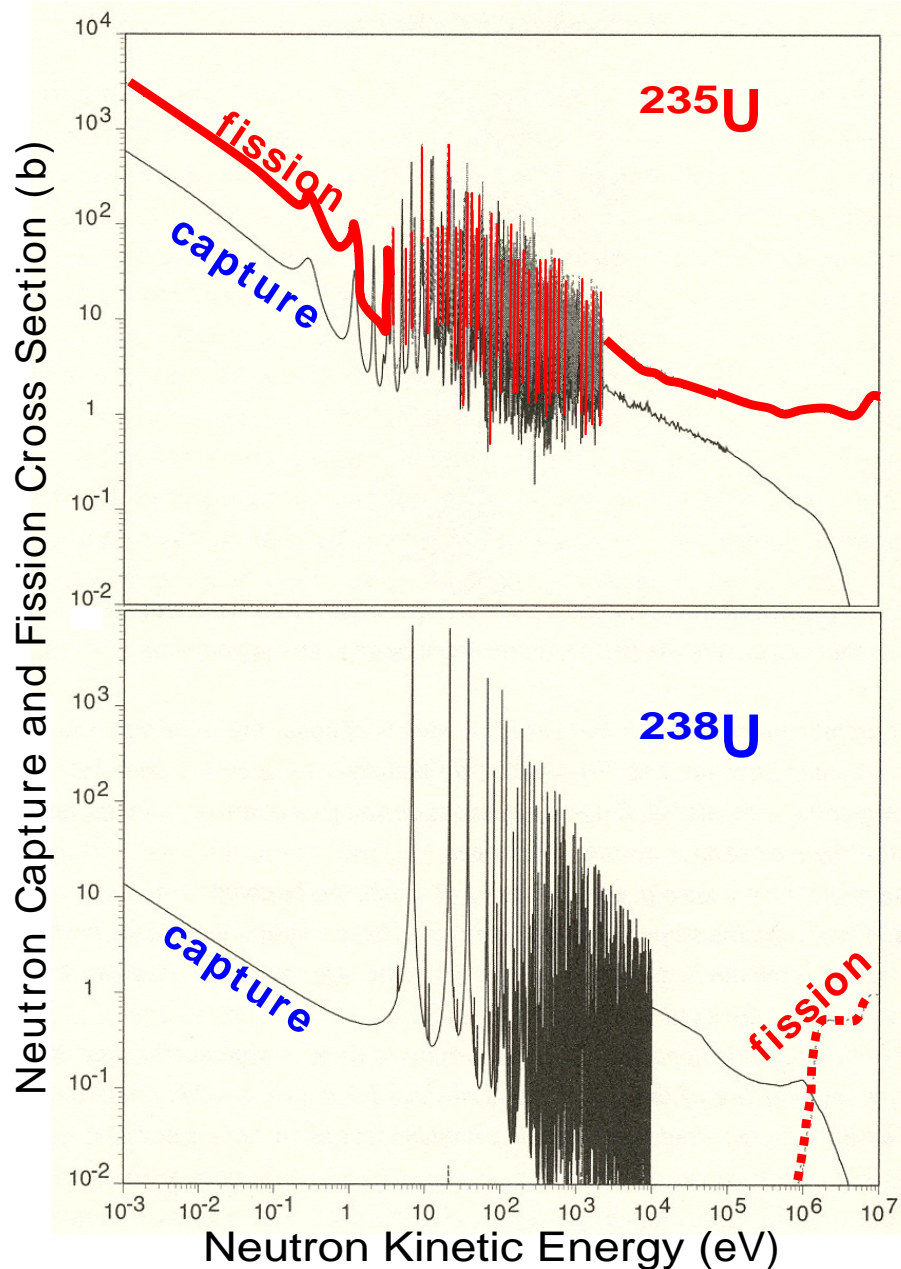
$E_{ff}$	=	168 MeV
$E_{n\text{ tot}}$	=	5 MeV
$E_{\gamma}$	=	7 MeV
FF $\beta$ -decay	=	<u>27 MeV</u>
$Q_{total}$	=	<b>207 MeV</b>

$\langle E_n \rangle_{th} = 0.025\text{eV}$



Neutrons:  
 $\langle m_n \rangle = 2.5 \pm 0.1$   
 neutron energies  
 $\langle E_n \rangle \approx 2\text{MeV}$

# n-Capture and Fission Cross Sections



natU: 99.3%  $^{238}\text{U}$ , 0.7%  $^{235}\text{U}$

Fission cross sections

$^{238}\text{U}$ :  $\sigma_f \sim$  b for  $E_n > 1$  MeV  
 $\approx 0$  b for  $E_n < 1$  eV

dominating: scattering ( $\sim 8$  b)  
 + capture

$^{235}\text{U}$ :  $\sigma_f \sim$  b for  $E_n > 1$  MeV  
 $\sim 10^3$  b for  $E_n < 1$  eV

dominating: (n,f) fission

Observed fission due to  $^{235}\text{U}$

$\rightarrow$  isotopically enrich  $^{235}\text{U}$  (4% for reactors)

How to induce a self-sustaining fission reaction?

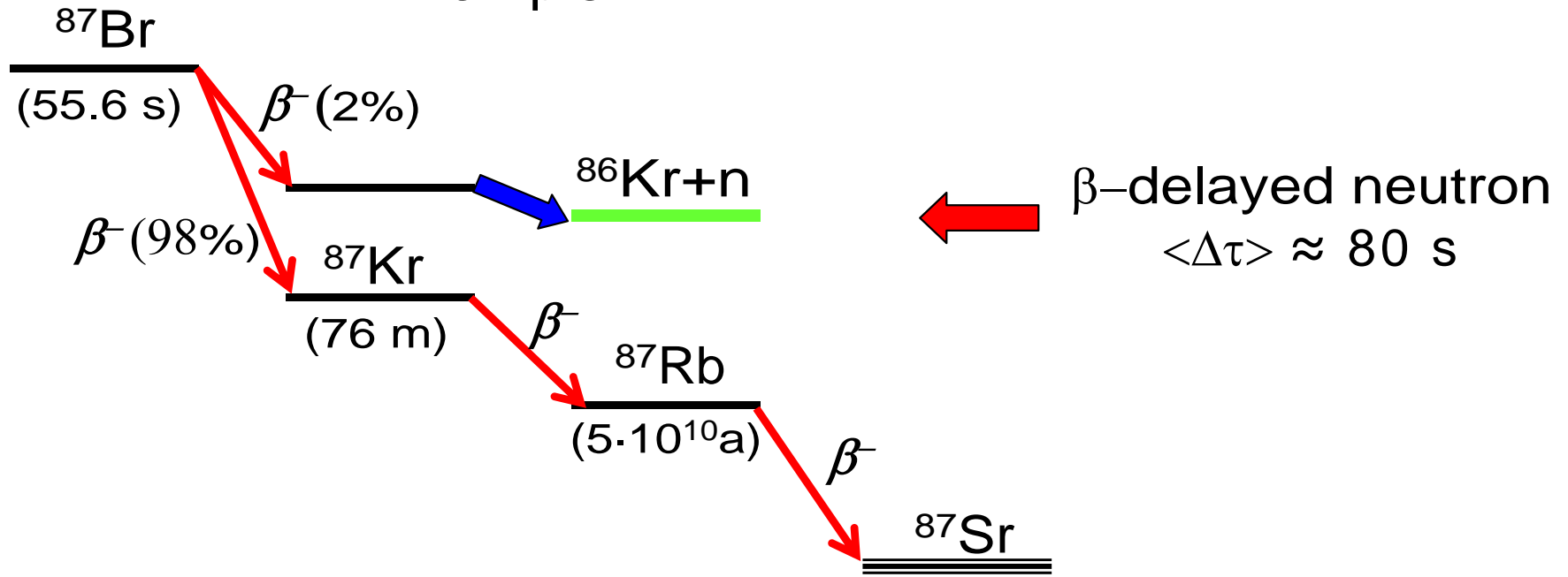
Recycle fission neutrons!

# $\beta$ -Delayed Neutrons

87% of fission energy (200MeV) promptly in fission  $\leq 10^{-14}$ s  
13% emitted in  $\beta$ -decays of fission fragments, range of life times  $\rightarrow$  delayed emission of  $\beta^+$ ,  $\beta^-$ ,  $\nu_e$ ,  $\gamma$ , n

0.65% of neutrons from  $^{236}\text{U}$  fission are delayed  $\rightarrow$  control function

## Example



# Natural Uranium Fission Probability

$$^{nat}U: \quad ^{235}U / ^{238}U = 1 / 141$$

$$^{235}U: \quad \sigma_f = 583 \text{ b}$$

$$^{235}U: \quad \sigma_C = 98 \text{ b} \times \text{abundance} \quad (= 1) = 98 \text{ b}$$

$$^{238}U: \quad \sigma_C = 2.7 \text{ b} \times \text{abundance} \quad (= 141) = 381 \text{ b}$$

$$\underline{\underline{\sigma_C = 381 \text{ b} + 98 \text{ b} = 479 \text{ b}}}$$

Probability for fission in  $^{nat}U$ :

$$P_f = \frac{\sigma_f}{\sigma_f + \sigma_C} = \frac{583 \text{ b}}{583 \text{ b} + 479 \text{ b}} = 0.55$$

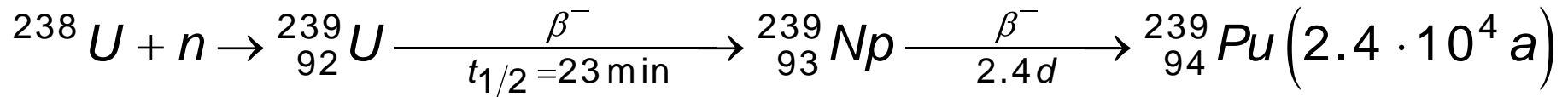
→ 45% of ( $M_n = 2.4$ ) fission neutrons lost to capture

→  $M_{n,eff} \leq 2.4 \times 0.55 = 1.32$  neutrons available for fission

*additional losses in reactors due to leakage, moderation*

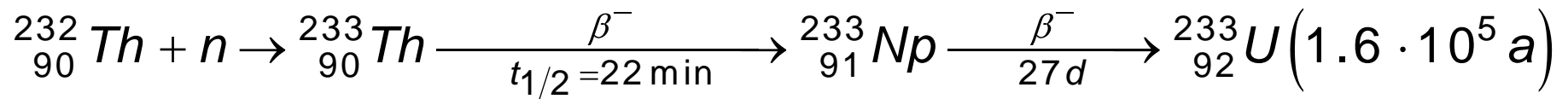
Canadian  $^{nat}U$  reactor CANDU, 40 t  $^{nat}U$ , moderator  $D_2O$  (heavy water).

## $^{239}\text{Pu}/^{233}\text{U}$ Breeding



Occurs over broad energy range  
thermal motion broadens capture resonances (Doppler Effect)  
→ increased capture

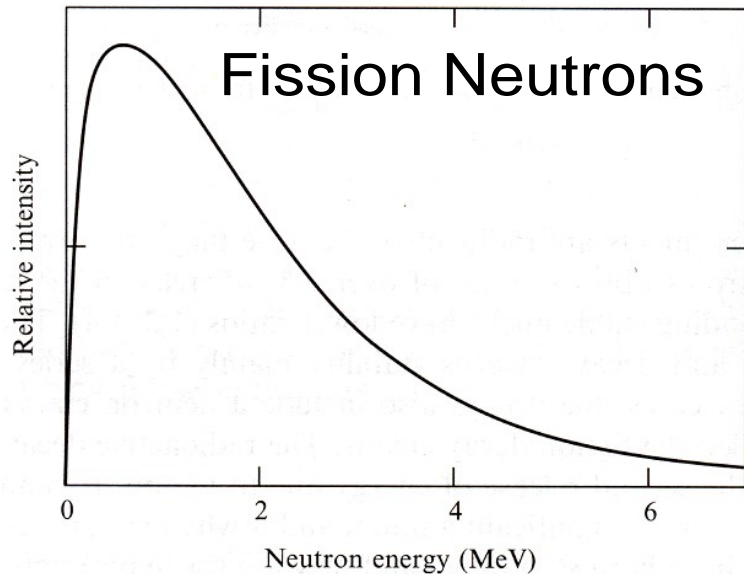
$^{\text{nat}}\text{U}$  reactor: 1 MW fission energy → 1 g  $^{239}\text{Pu}$ /day  
6 kg needed for bomb



$^{233}\text{U}$  also fissionable

Both  $^{233}\text{U}$ ,  $^{239}\text{Pu}$  contribute to fission in a reactor

# Neutron Moderation



Fission neutrons too energetic, "thermalize" to maximize  $\sigma_f$

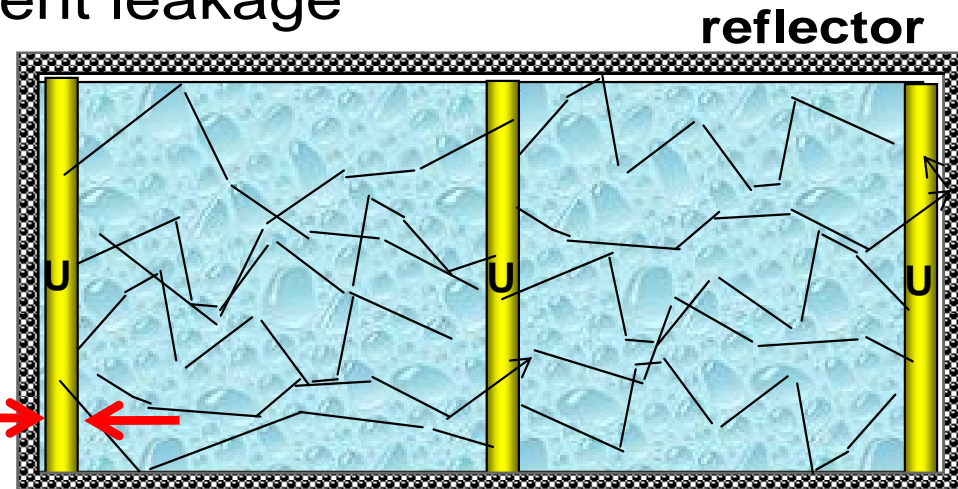
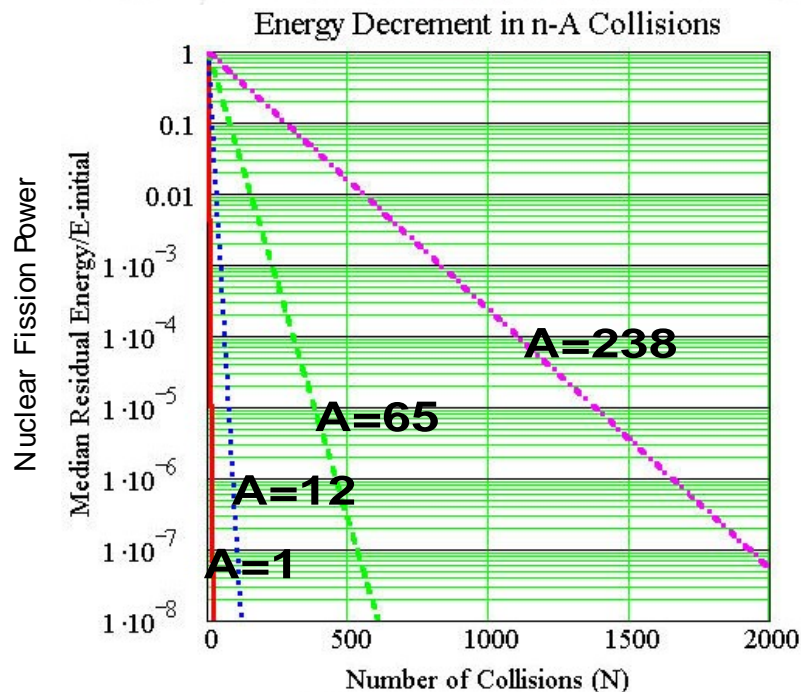
→ multiple elastic scattering ("moderation")

moderator: small  $\sigma_{capt}$ !

Need:  $0.025\text{eV} / 2\text{MeV} = 10^{-8}$

If possible, bypass  $^{238}\text{U}$  capture domain ( $2\text{eV} < E_n < 10\text{keV}$ )

$\text{D}_2\text{O}$ , Be, C(graphite), prevent leakage





# The Chain Reaction



Leo Szilard  
1938

Neutron multiplication through fission  $k=2.4$ , minus losses (capture, leaking,...),  $\rightarrow$  effective  $k < 2.4$ .

One  $n$  used in fission

$\rightarrow$  effective multiplication  $k-1$ :

$$\frac{dN_n}{dt} = \frac{1}{\tau} (k - 1) N_n \rightarrow$$

$$N_n(t) = N_n(0) \cdot e^{(k-1)t/\tau}$$

$k > 1$ : exponential avalanche of f-neutrons  
 $\tau$  = time between gen's  
 ( $\tau \sim 40\mu\text{s}$  in reactors  
 $\tau \sim \text{ns}$  in explosives)

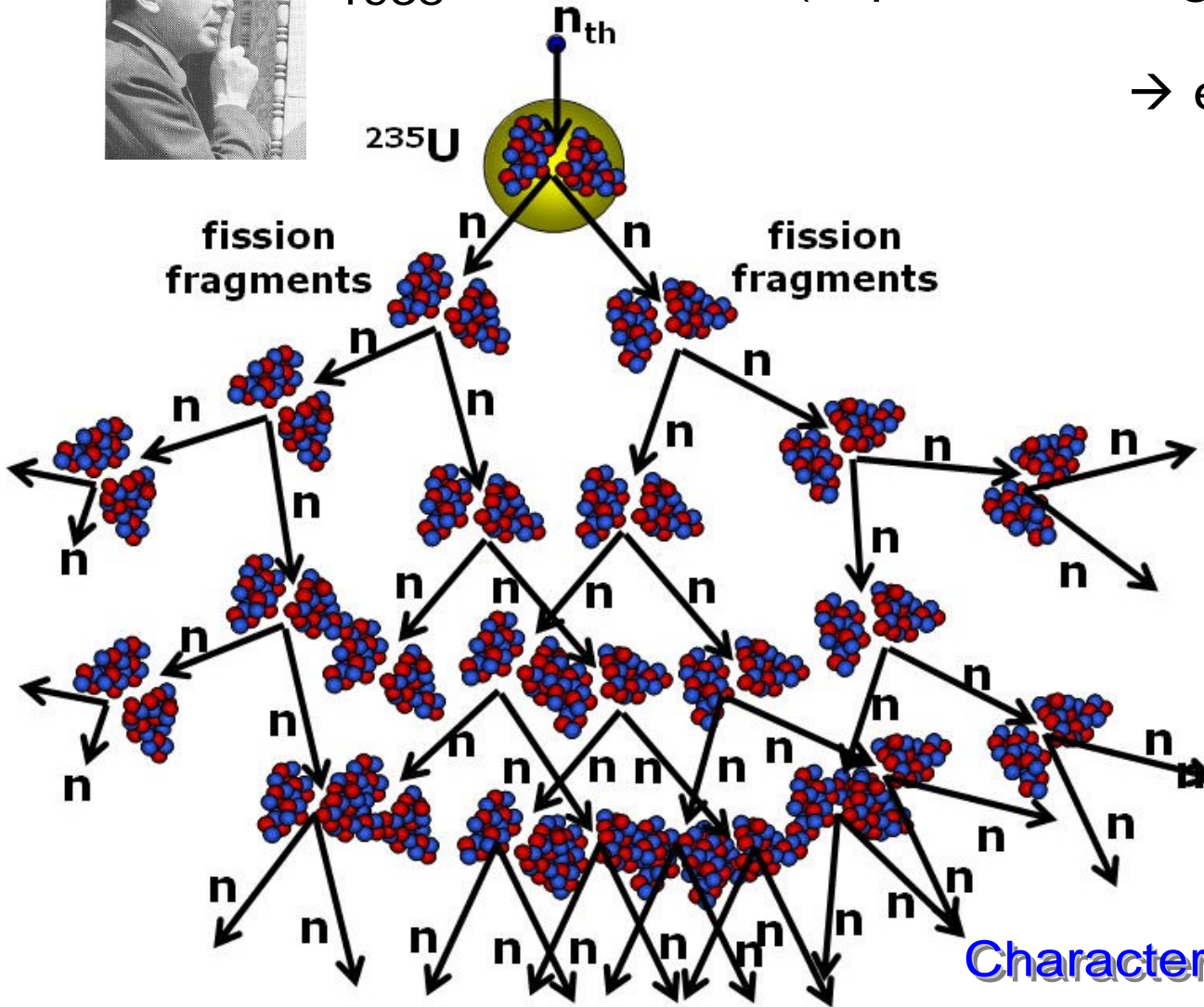
$$k_{\text{eff}} = k_{\text{prompt}} + k_{\text{delayed}}$$

Reactor Control

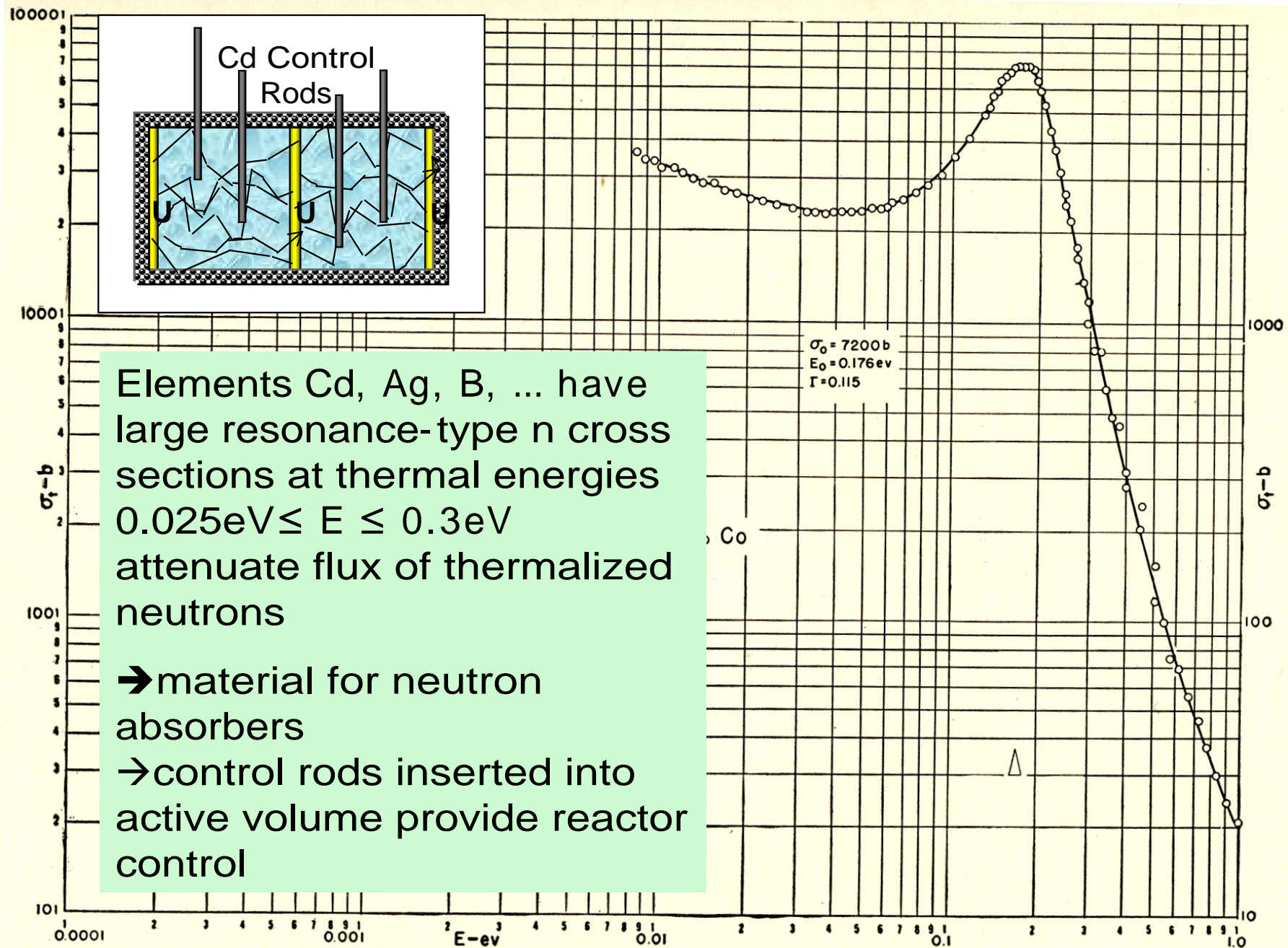
Characteristic period:

$$T = \frac{\tau}{(k_{\text{eff}} - 1)}$$

$k_{\text{eff}} \approx 1$   
 e.g.,  $k_{\text{eff}} = 1.03$



# Cd n-Capture Cross Section



Elements Cd, Ag, B, ... have large resonance-type n cross sections at thermal energies  $0.025\text{eV} \leq E \leq 0.3\text{eV}$  attenuate flux of thermalized neutrons

- material for neutron absorbers
- control rods inserted into active volume provide reactor control

# "Swimming-Pool" Research Reactors

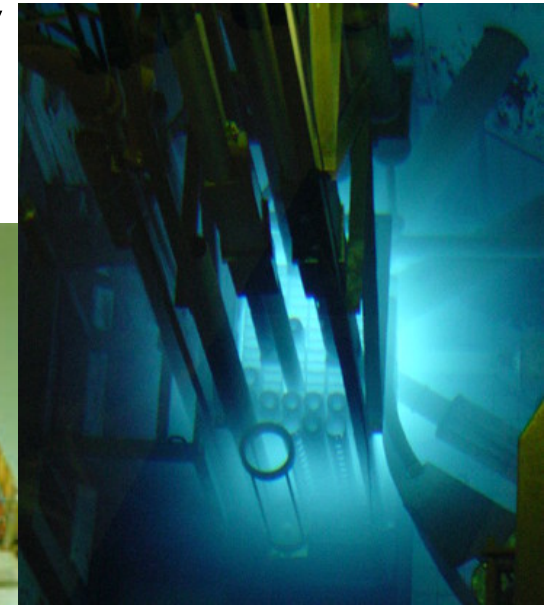
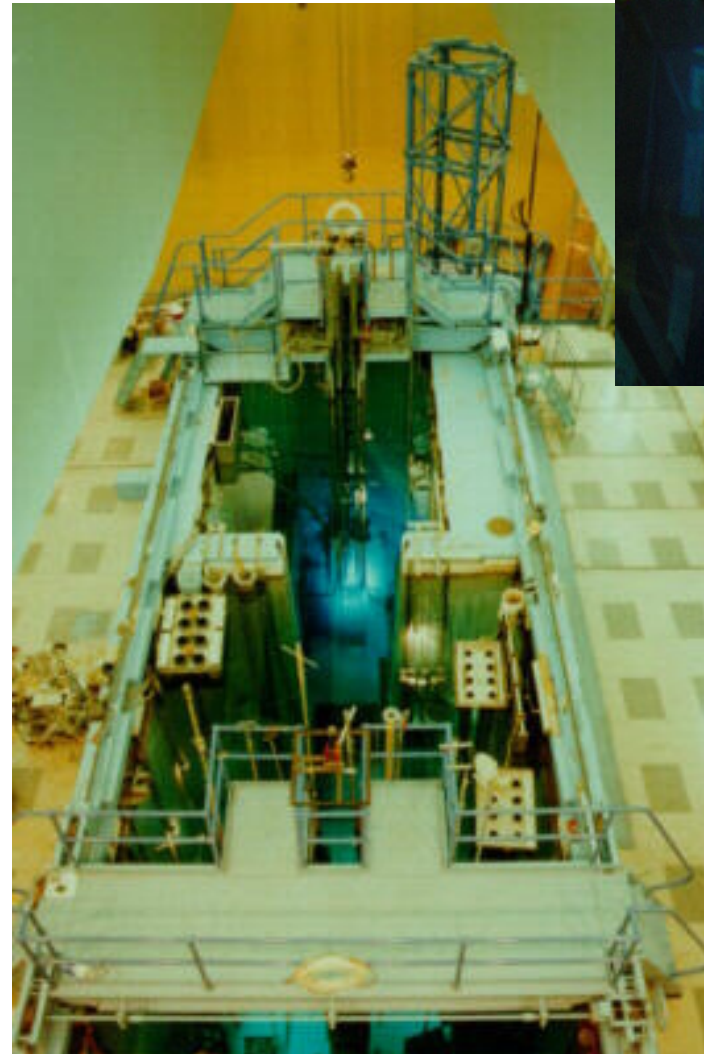
## McMaster University Nuclear Reactor (1959-)



side view of core

MM-Reactor: 2 MW nominal  
low-enriched U,  
light H<sub>2</sub>O as moderator &  
coolant

$$n\text{-flux} = 1.10^{14} \text{ n}/(\text{s}\cdot\text{cm}^2)$$



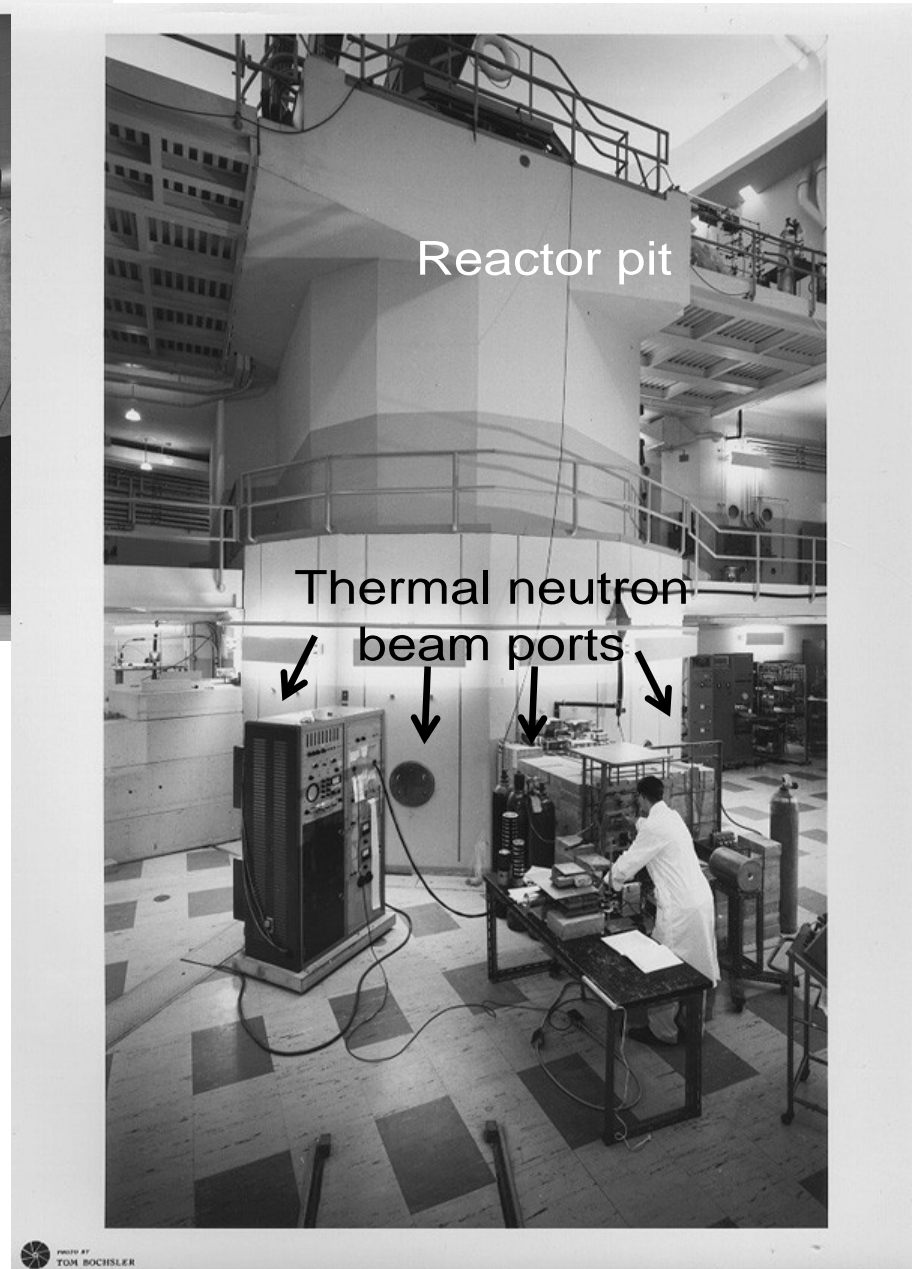
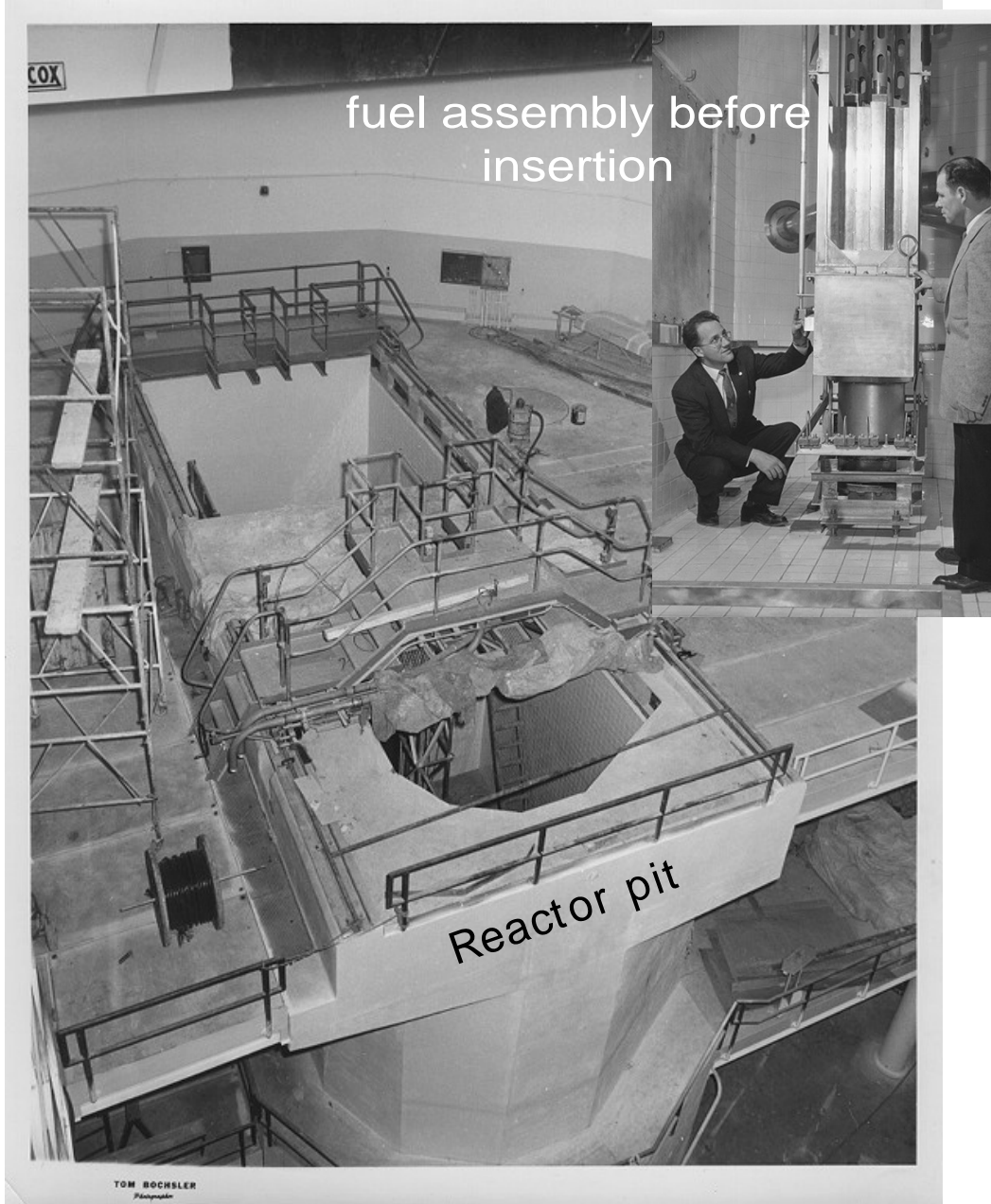
core in  
operation,  
Čerenkov light  
from  $\beta$ -decay  
electrons  
stopped in water

Reactor  
containment and  
fuel storage pool

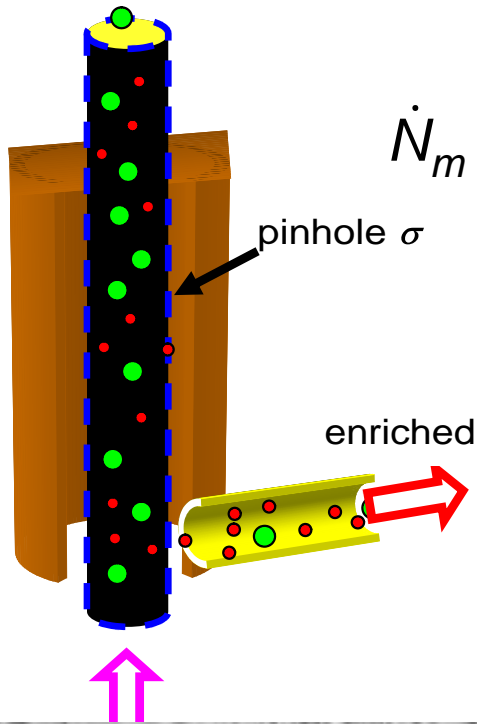
# McMaster-Research Reactor Facility

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Nuclear Fission Power



# Gas Diffusion Isotope Enrichment



$$\dot{N}_m \propto \langle |v_x| \rangle = \sqrt{\frac{k_B T}{2\pi m}}$$

$$\frac{\dot{N}_M}{\dot{N}_m} = \sqrt{\frac{m}{M}}$$

1.5% mass difference

Manhattan Project:  
Electromagnetic separation too expensive → Gaseous diffusion of  $\text{UF}_6$  ( $^{19}\text{F}$  monoisotopic)

Still used as main separation technique (also in France)

Laser ionization possible, uncertain economics

US: NPP (7TWh/a output) needs 250 GWh/a for enrichment



ORNL K-25 Gas diffusion plant (1/2 mi long)  
Manhattan Project

# Paducah/KY Separation Plant



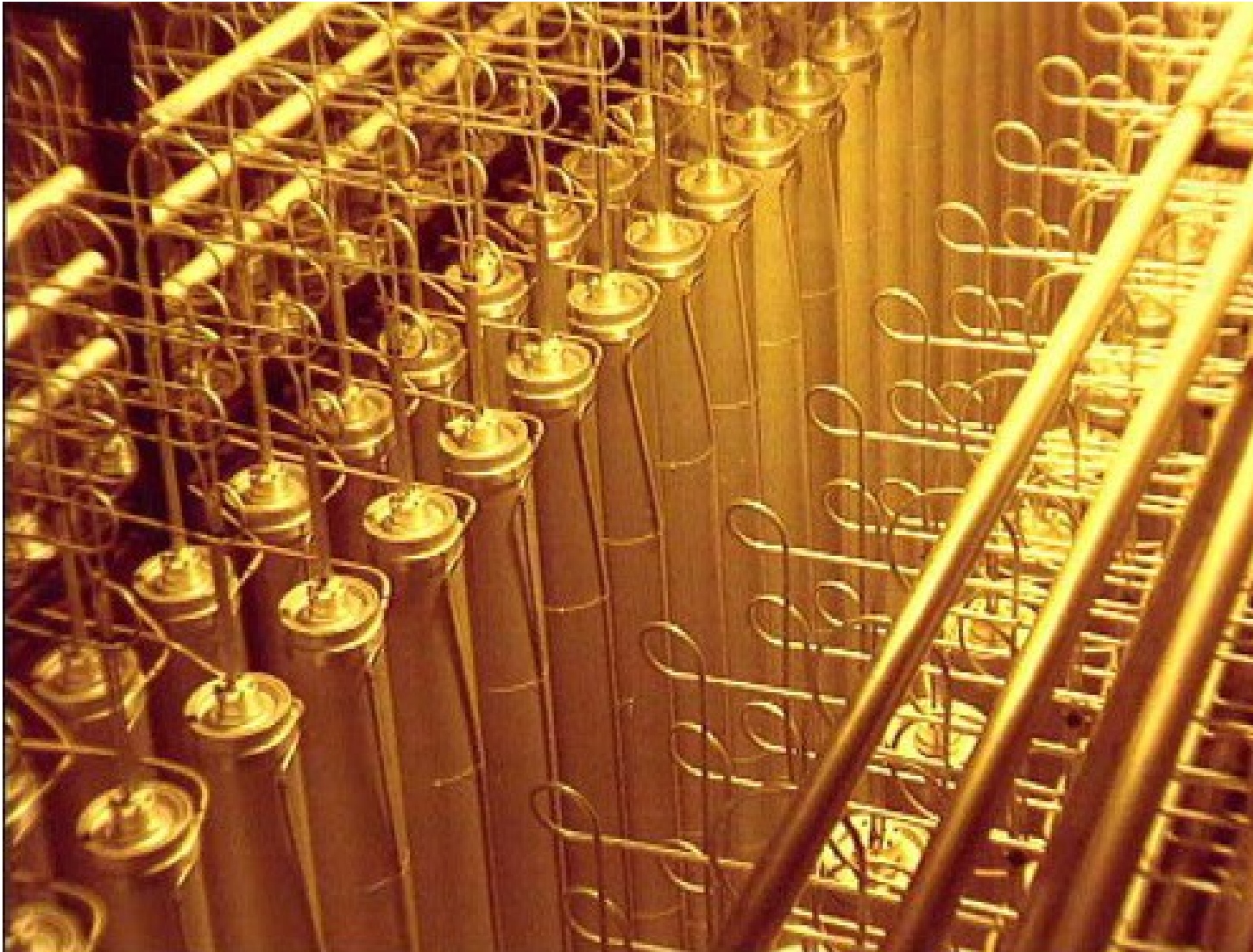
plant control room



cooling towers

# Sedimentation-Gas Centrifuges

Modern separation methods used mostly in Europe, Asia,  
US test plant



Cylinders spin  
at 1.5km/s  
surface  
velocity →  
centrifugal  
forces  
produce  
different  
sedimentation  
rates

NPP (7TWh/a  
output) needs  
≈ 6 GWh/a for  
enrichment

# Layout of Nuclear Power Plant



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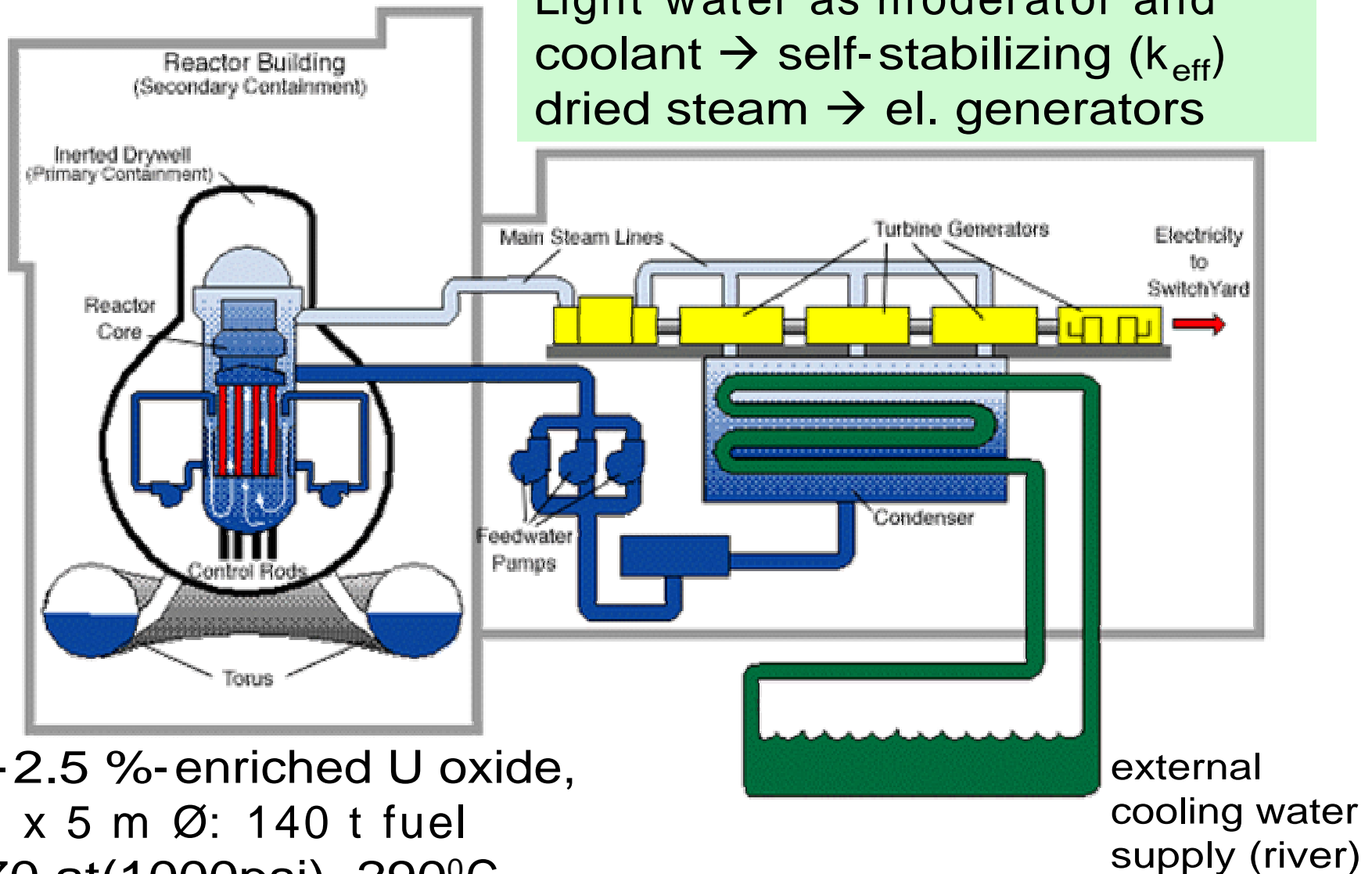
Nuclear Fission Power

EPR- Areva/Siemens



# Boiling-Water Thermal Power Reactor

Light water as moderator and coolant → self-stabilizing ( $k_{eff}$ )  
dried steam → el. generators



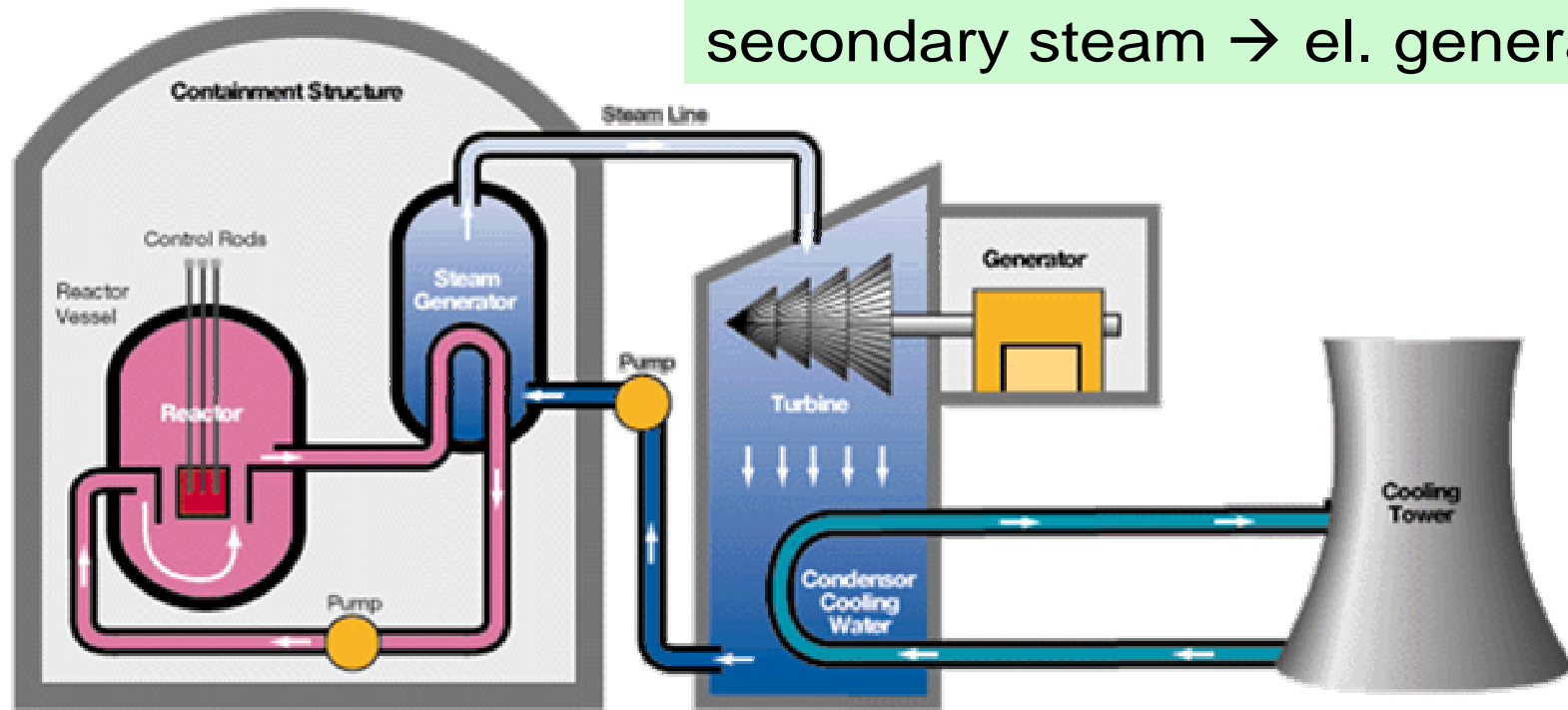
1.7-2.5 %-enriched U oxide,  
4 m x 5 m Ø: 140 t fuel  
p=70 at(1000psi), 290°C

water caused corrosion  
overall efficiency: 35%

# Pressurized-Water Thermal Power Reactor

naval applications

Light water as moderator and primary coolant  $p \sim 160$  bar (at)  
secondary steam  $\rightarrow$  el. generators



cooling towers

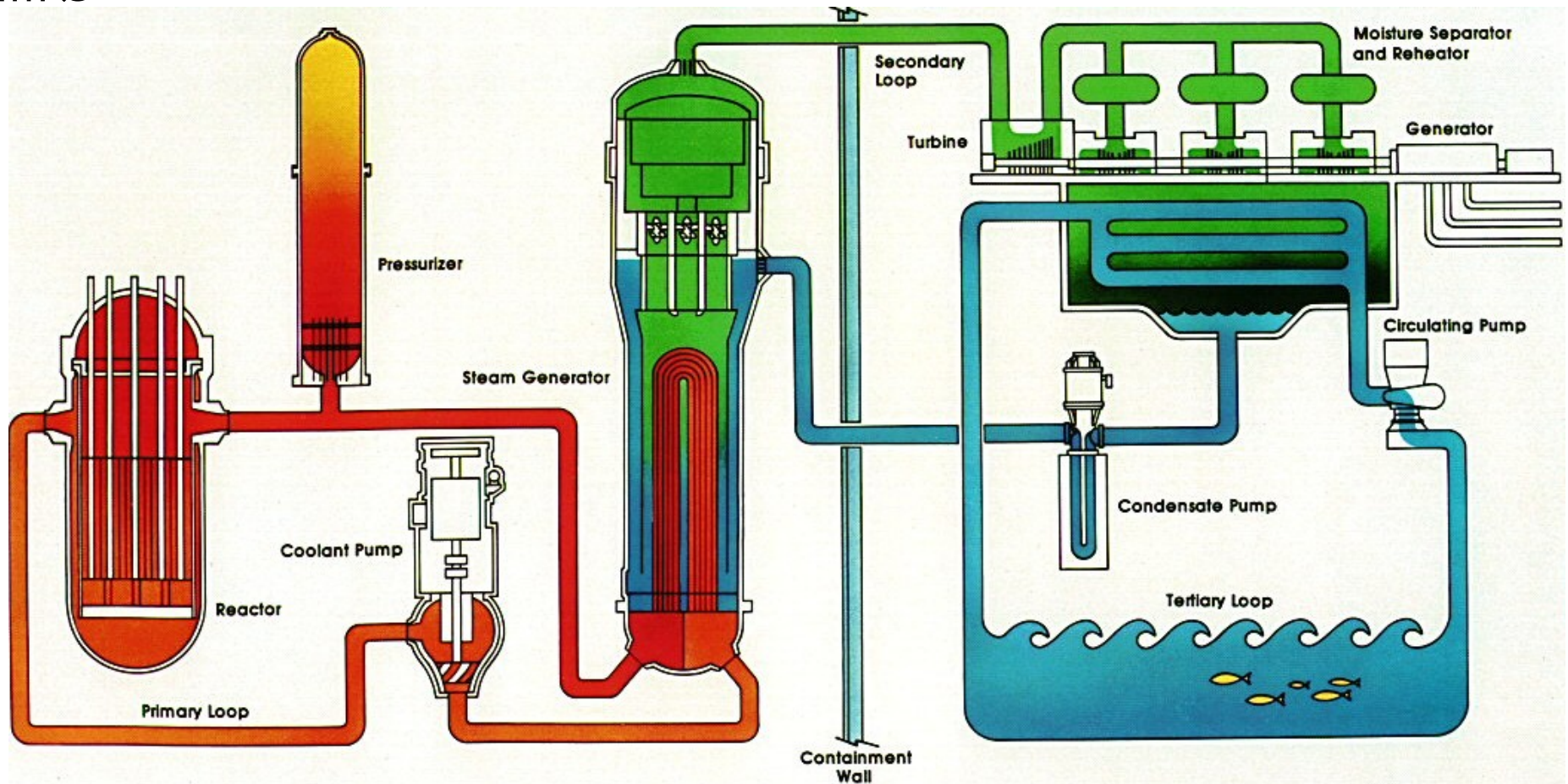
4.5 %-enriched  $\text{UO}_2$  pellets.  
core 3.5 m x 3.5 m  $\varnothing$ : 140 t fuel  
 $p = 160$  bar (2300psi),  $540^\circ\text{C}$


efficiency 30-40%

pressurizer tower 13.5m  
4.4m  $\varnothing$

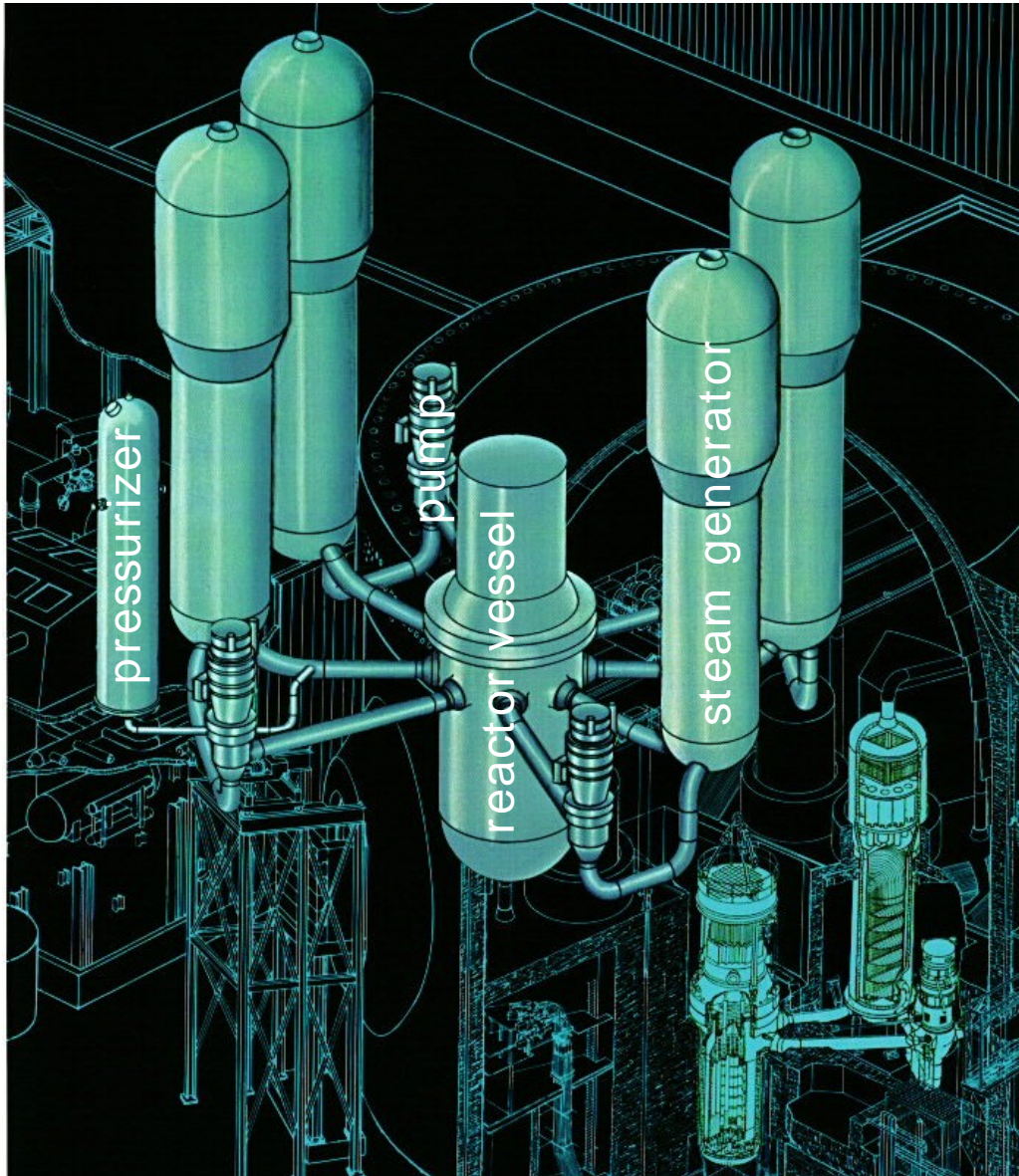
# PWR Primary and Secondary Cooling Systems

pressurizer tower 13.5m  
4.4m Ø

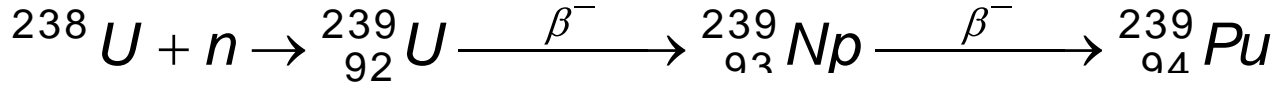


 Nuclear Steam Supply System  
MB 3618A

# Westinghouse PWR Core and Service

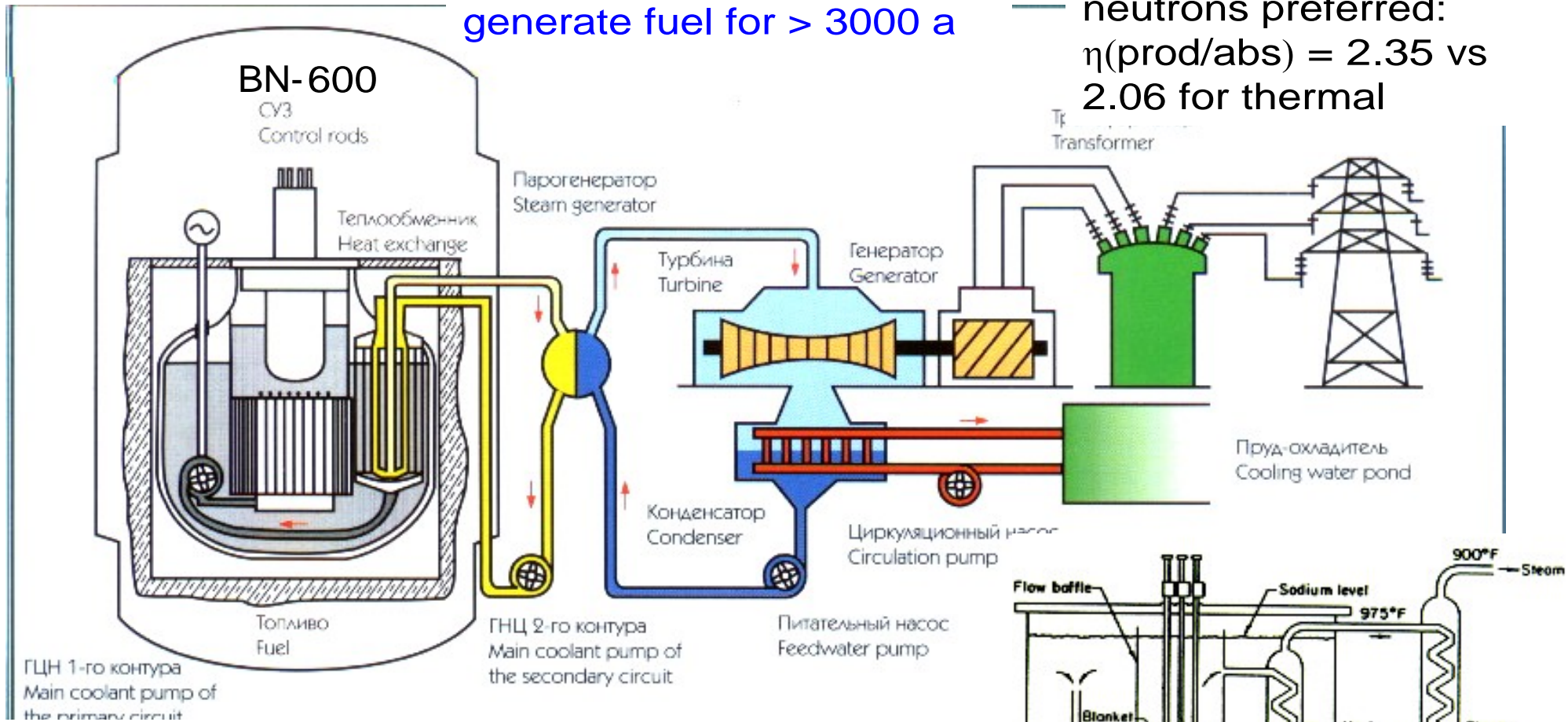


# Metal-Cooled Breeder Reactor



generate fuel for > 3000 a

Fast (>0.5 MeV) neutrons preferred:  
 $\eta(\text{prod/abs}) = 2.35$  vs  
 $2.06$  for thermal

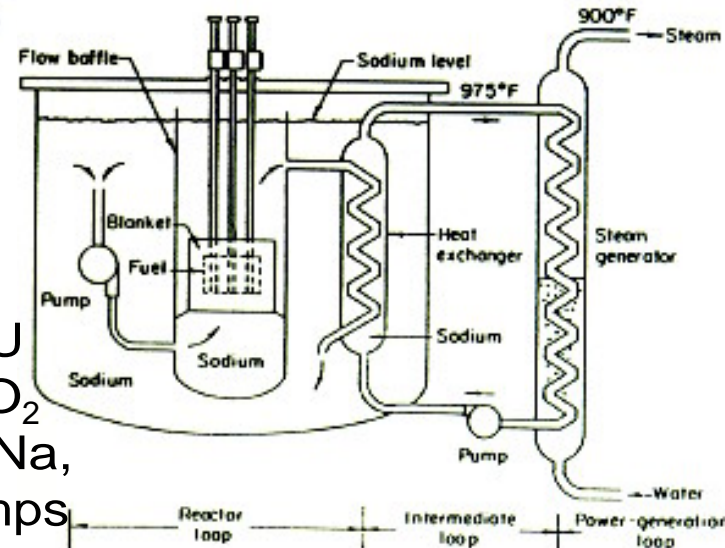


$$B \approx 1.2, \sigma_{abs} \sim 1.2b, \Phi_n = \frac{3 \cdot 10^{15}}{\text{s} \cdot \text{cm}^2}$$

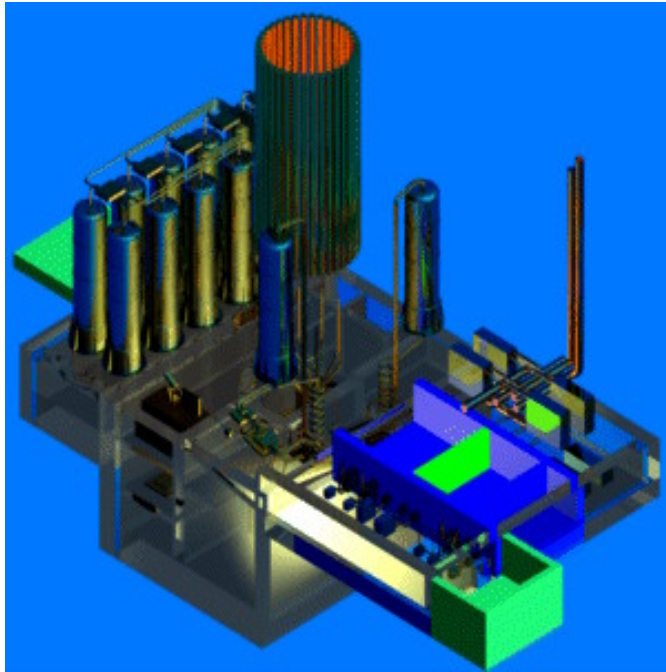
$$T_{doubling} = [(B-1)\sigma_{abs}\Phi_n]^{-1} \approx 44a$$

long doubling time!

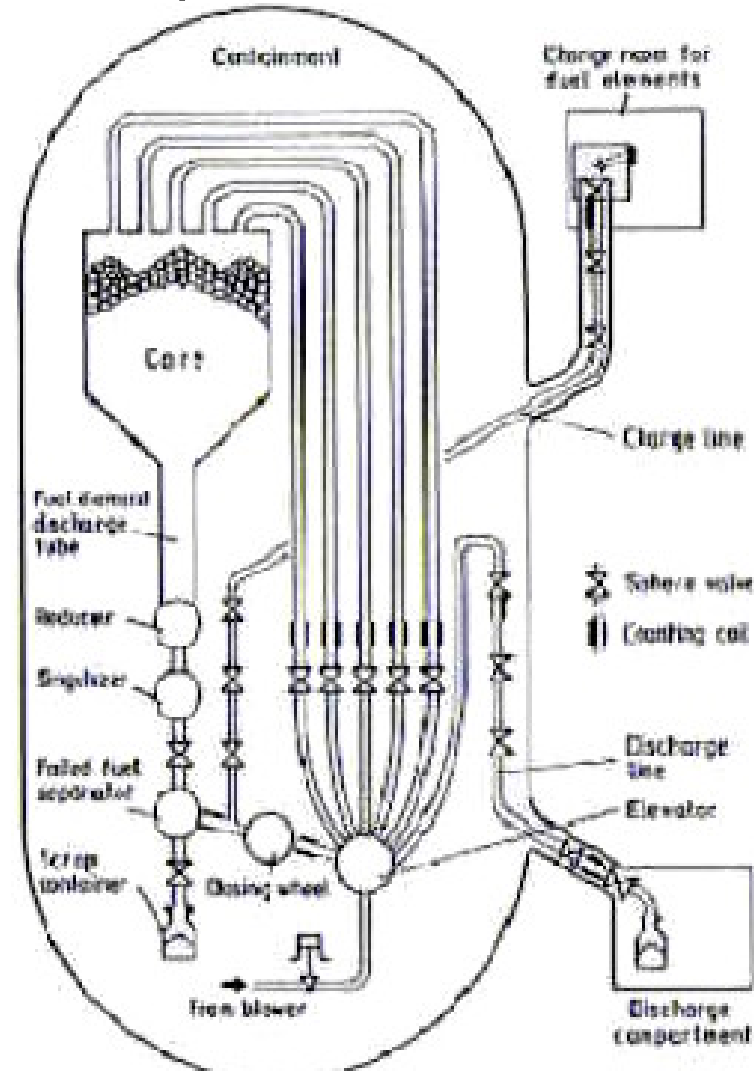
core: 45.5%  ${}^{235}\text{U}$   
 blanket: 20 t  $\text{UO}_2$   
 cooling molten Na,  
 K magnetic pumps



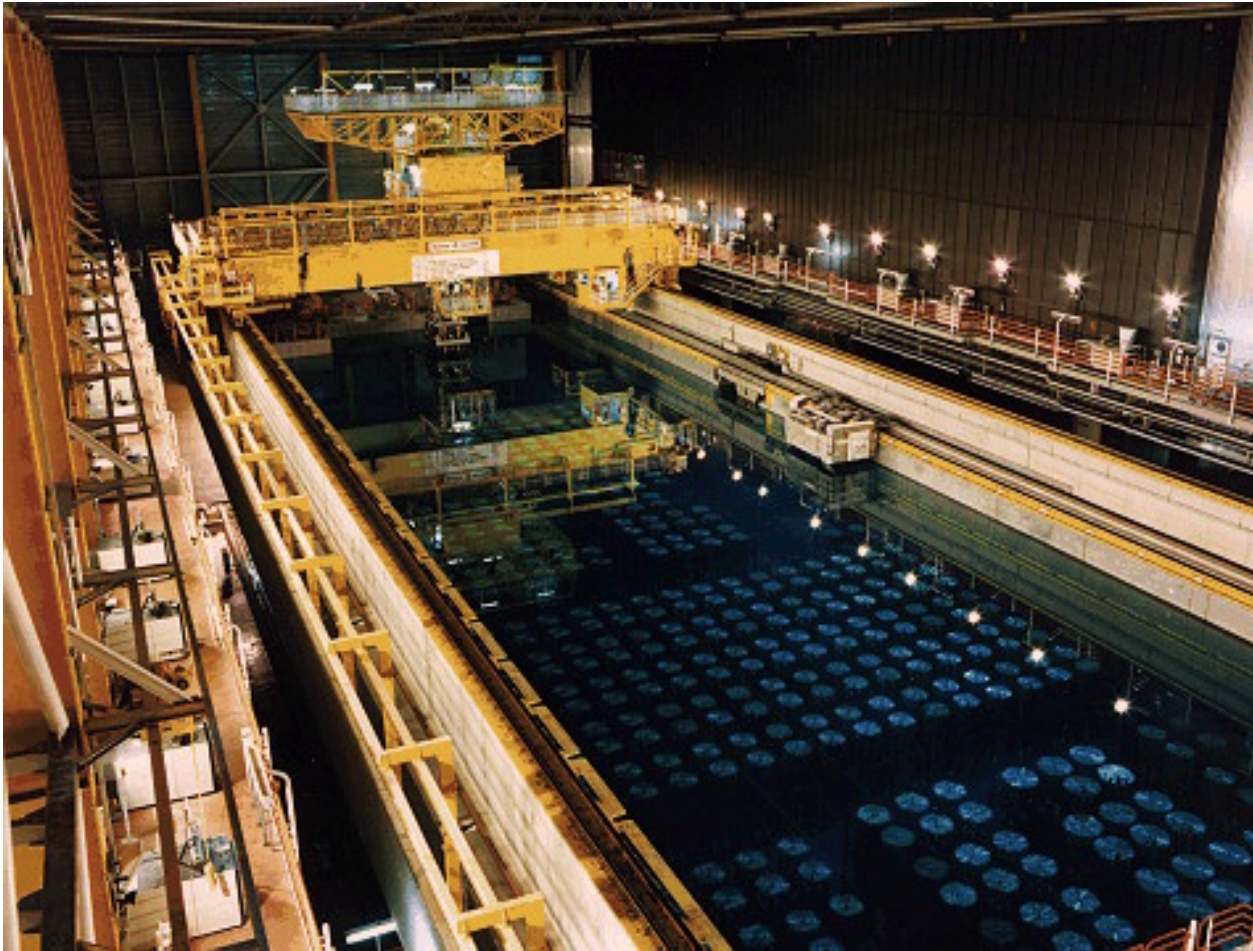
# Pebble-Bed AGC Reactor



(FZ-Jülich)/Germany:  
Continuous supply of fuel  
pellets, He cooled



# Storage and Reprocessing of Fuel Elements



Typically 3-6 y on site  
in pools →

PWR 37 t/a low-enr. U

Reprocessing extracts

Pu: 330 kg/a

Am+Cm: 5 kg/a

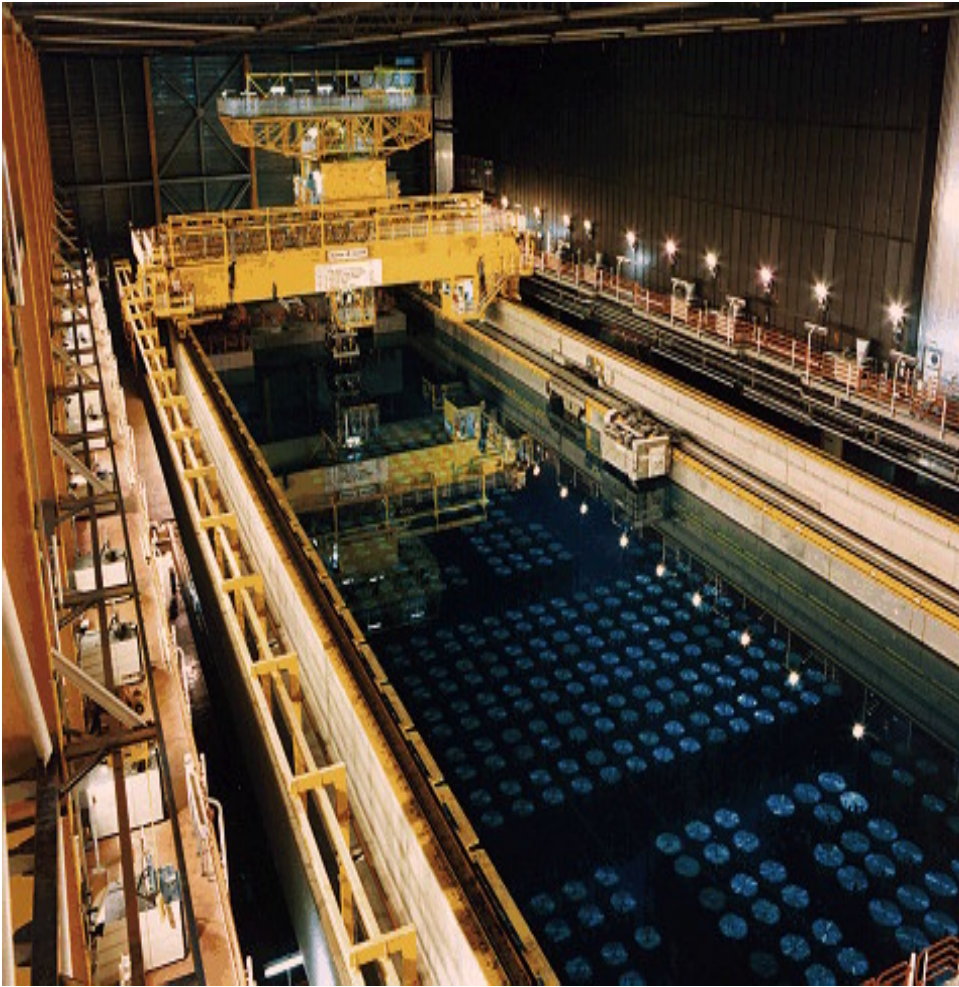
reactor "n-poisons"

lanthanides

fission products: 1 t/a

Reprocessed fuel:

1%  $^{235}\text{U}$



Typical 1-GWe PWR unit operating at 75 % load factor:

(43 GWd/t) 6.6TWh (6.6 billion kWh)

→ 21 t(ons) spent fuel

(42 elements,  $V_{\text{tot}} = 11 \text{ m}^3$ )

20 t of enriched U

230 kg of Pu

23 kg of minor actinides

750 kg of fission products

} → recycle

**Conventional equivalent for same energy output:**

2 million tons of coal

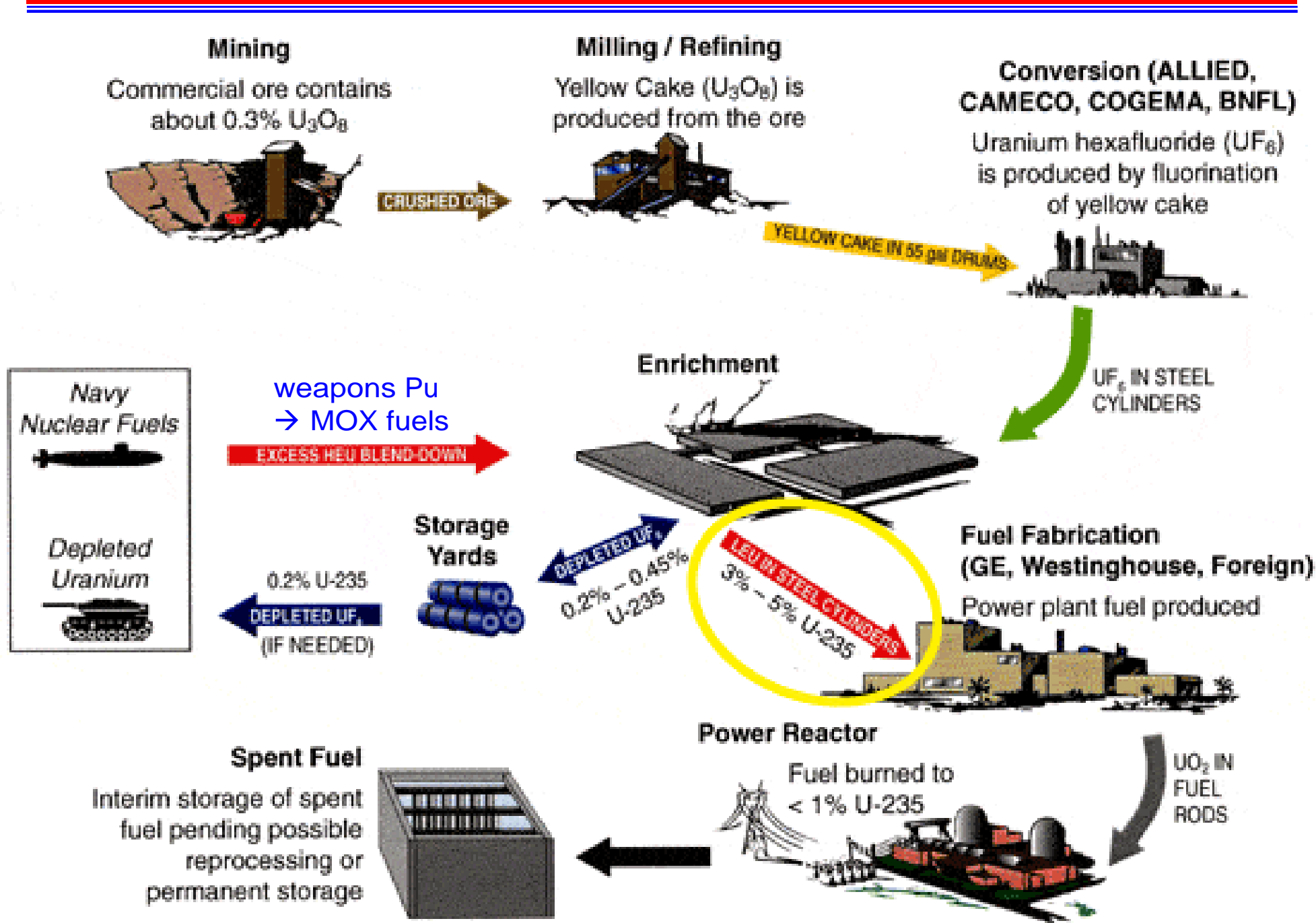
120, 000 t of ashes

5.4 million tons of  $\text{CO}_2$

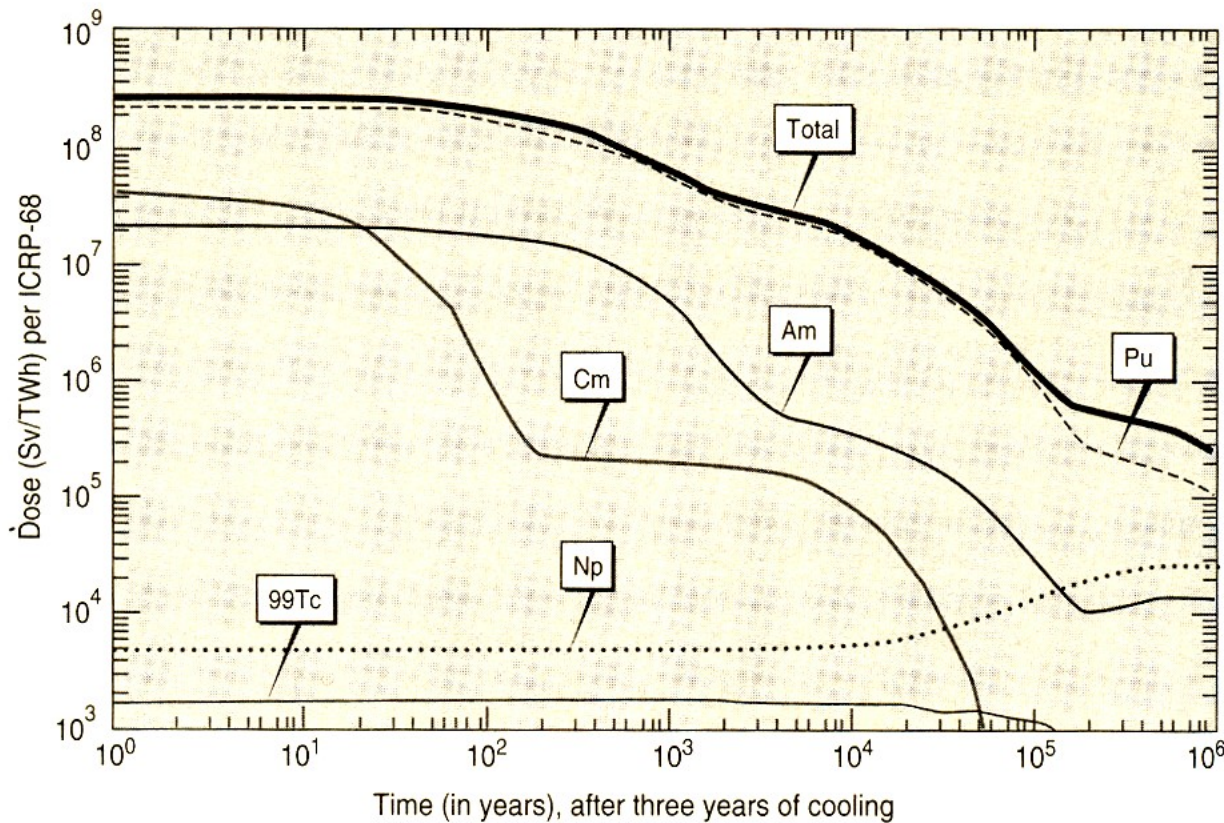
50, 000 t of  $\text{SO}_2$ .



# Open Fuel Cycle



# Radioactive Waste: Power Reactors/Weapons Stewardship



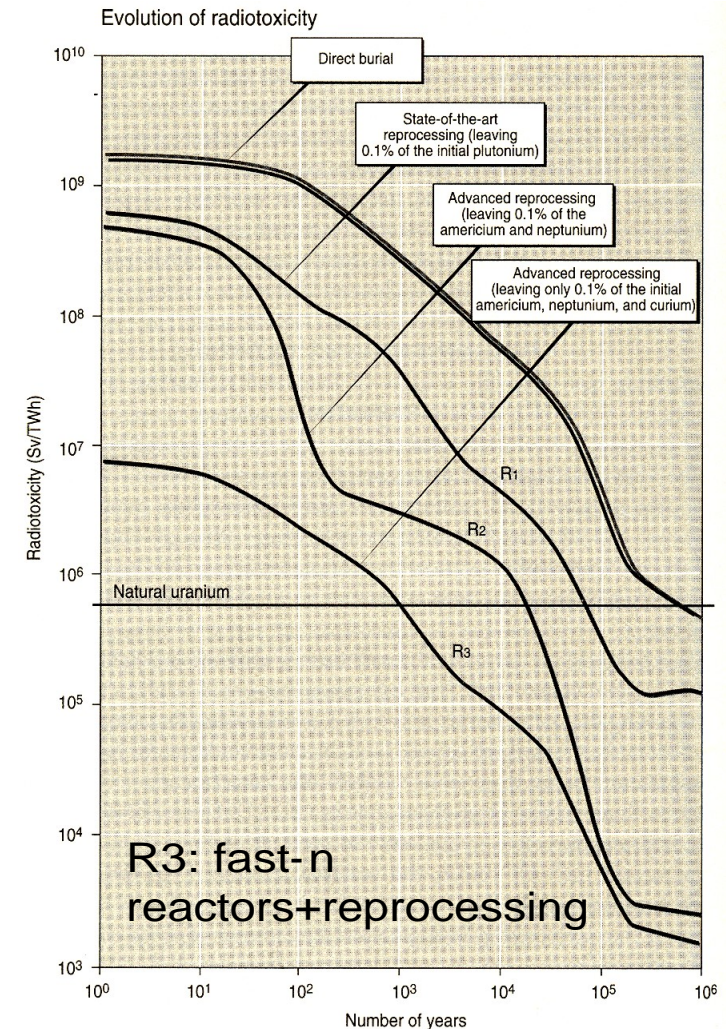
$^{99}\text{Tc}$ ,  $^{129}\text{I}$  very long-lived and dissolve readily in groundwater, move easily throughout the ecosystem

→ disposal strategies for isolation

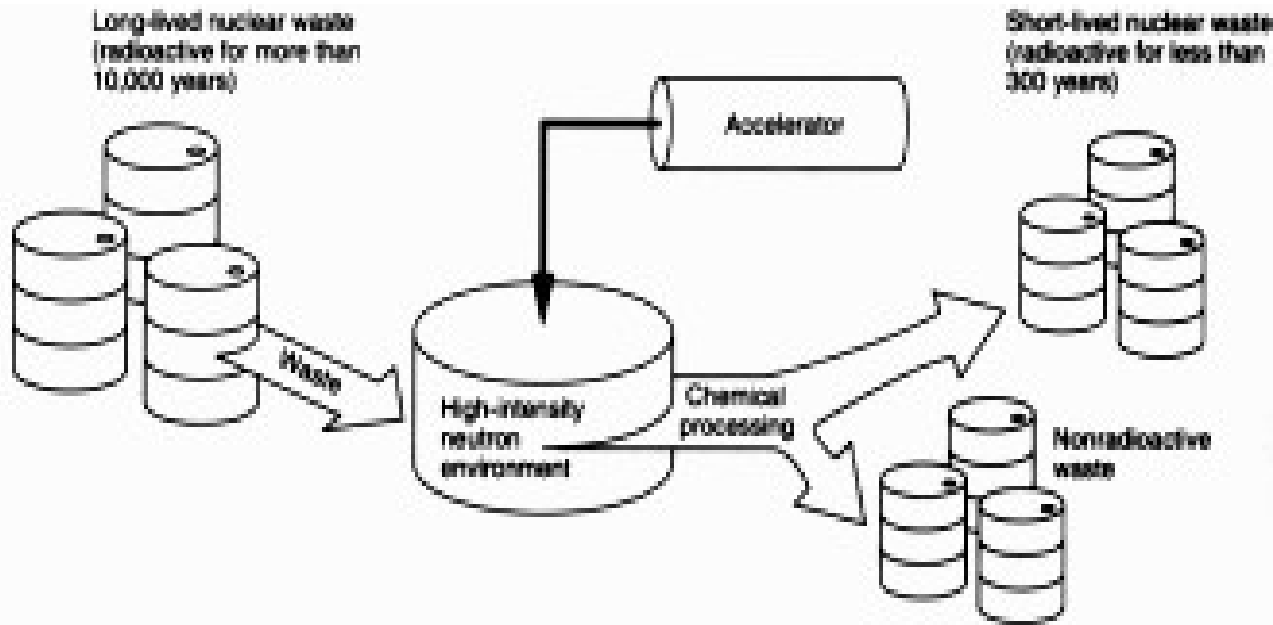
1 Sv (Sievert) = 100 rem, biol. equivalent to 1J/kg X-rays

**Radiotoxicity:**  $R(\text{Sv}) = (\text{Dose in Sv/decay}) \cdot \text{Activity/kg}$

High-level waste depository for geological times → Yucca Mtns/NV



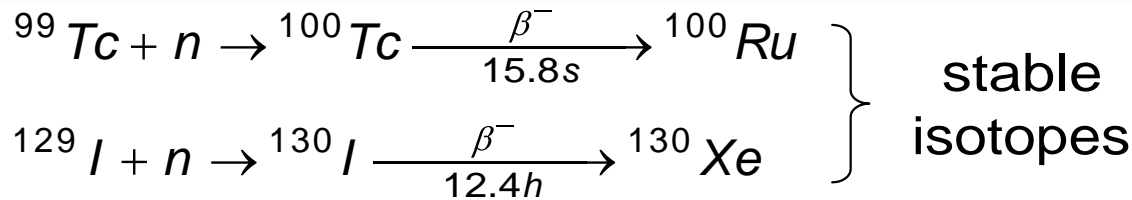
# Nuclear Transmutation



Transmutation of fission products carried out by specific nuclear reactions induced by neutrons, protons, photons, light nuclei, e.g., resonant n-capture.

Need high n flux  
 $\Phi_n \sim 10^{16}/\text{s}\cdot\text{cm}^2$

C.D. Bowman et al., NIM A320, 336 (1992)  
 H. Nifenecker et al., *Accelerator Driven Subcritical Reactors*, IOP Bristol, 2003



Transmutation of actinides:  
 n-induced fission of Pu, Np, Am, Cm  
 → radioactive and nonradioactive fission products (most with half-lives < 30 a ).

# Neutron Multipliers

Neutron induced n emission, e.g., (n,f), (n,xn), in reactor core  
Secondary n emission per incident neutron:  $k_{eff}$

Total # neutrons:  $G = 1 + k_{eff} + k_{eff}^2 + k_{eff}^3 + \dots = \frac{1}{1 - k_{eff}} \quad (k_{eff} < 1)$

Total/initial n:  $M_n = k_{eff} G \quad (G := \frac{\text{initial} + \text{created}}{\text{initial}} = \frac{1}{1 - k_{eff}} = \text{gain})$

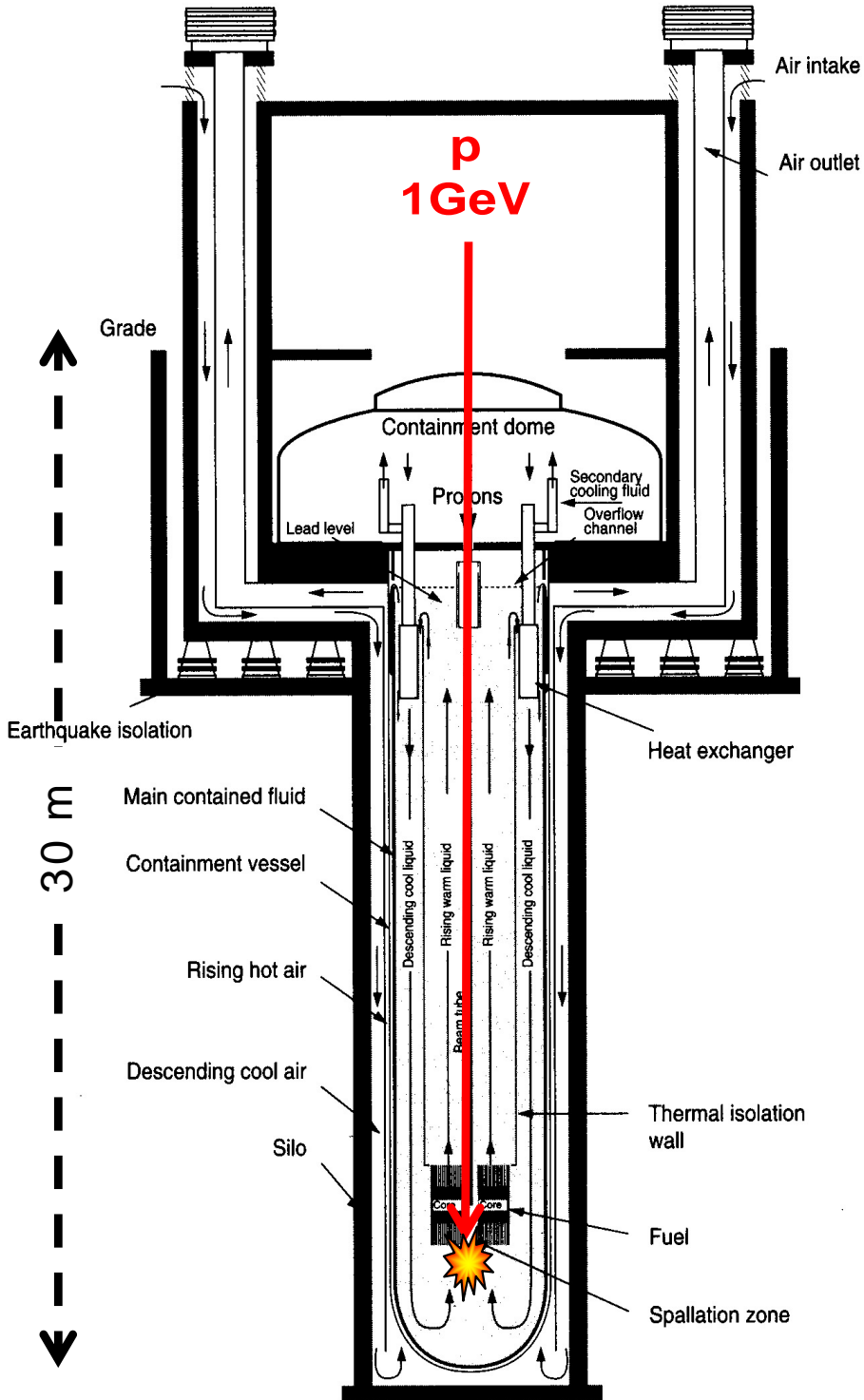
Hold  $k_{eff} \lesssim 1$  in reactor,  $k_{eff} > 1$  in weapons

Inject  $N_0$  neutrons, e.g., by a p-induced spallation process  $\rightarrow$

$$N = N_0 \cdot G = \frac{N_0}{1 - k_{eff}} \gg N_0$$

Obtain high enough *fast-neutron* flux for MA incineration/transmutation

# ERN-Subcritical Energy Amplifier



Bowman 1992, Rubbia 1993 **Th-U**

Needs high-intensity (10mA) 1-GeV p accelerator, beyond existing technology

Energy gain  $G_E = 120$

Avoid slowing of n: molten Pb/Bi (tested in Russian submarines)

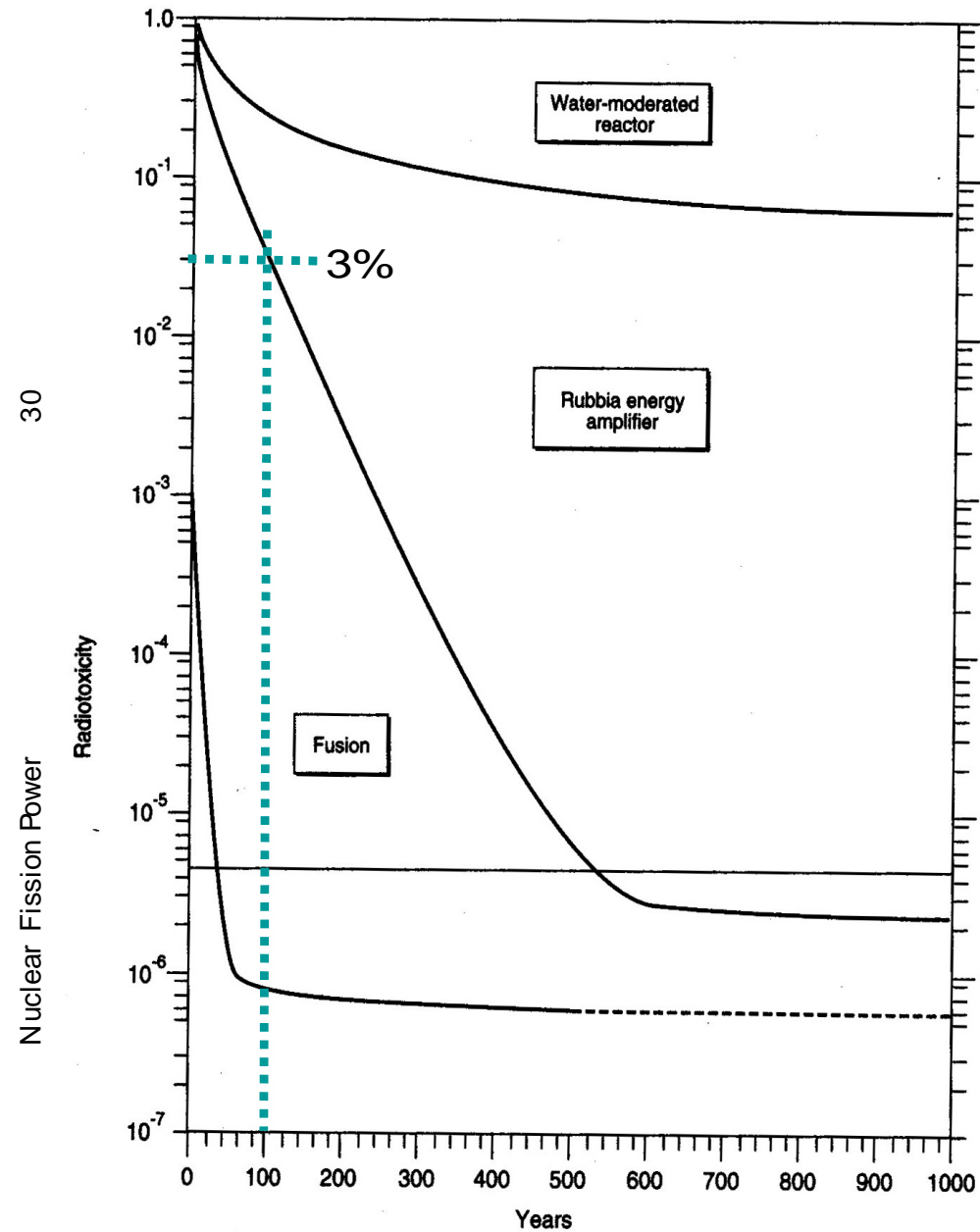
cooling by convection

Many passive safety features, e.g., core shielded by 20 m Pb layer

overheated Pb overflows into beam tube, stops spallation

Burns Th, incinerates minor actinides, Pu, Am, Cm transmutates fission products

# Waste Reduction in CERN Th-U EA

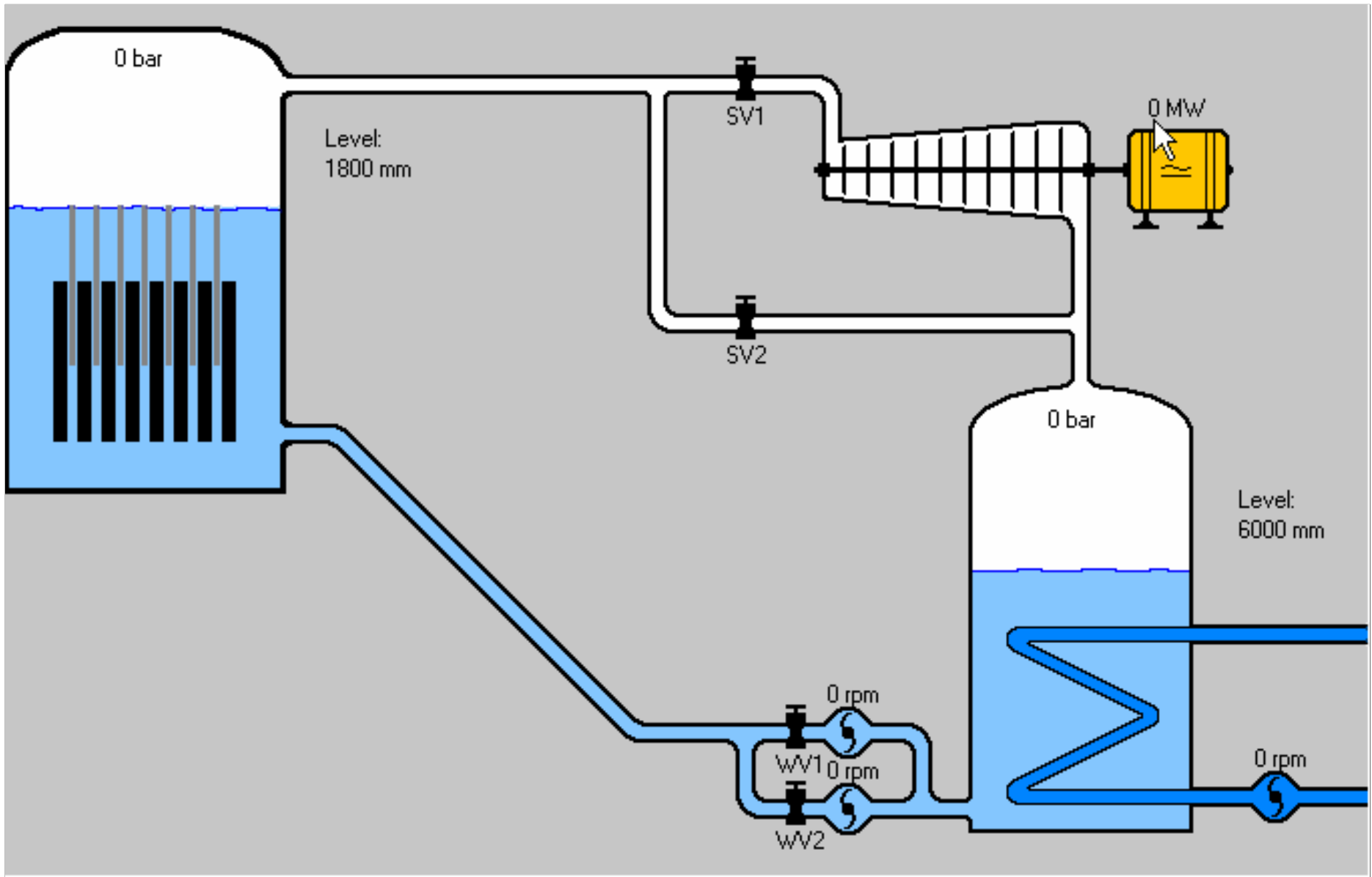


Fast-n hybrid reactor (EA) like breeder with external accelerator

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Nuclear Fission Power

# Reactor Accident Scenario



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Nuclear Fission Power